Vigas H
Alas Anchas WF

ESTÁNDAR AMERICANO



ACEROS AREQUIPA

LA SEGURIDAD DE UN FIERRAZO

*Imágenes referenciales.

Vigas H Alas Anchas WF

ESTÁNDAR AMERICANO

DENOMINACIÓN:
VIGAS H ALAS ANCHAS (WF).

DESCRIPCIÓN:
Producto laminado en caliente con sección en forma de "H" (con alas paralelas), de calidad estructural en cumplimiento con las normas ASTM A36 y Dual, ASTM A572 Grado 50 - ASTM A992.

USOS:
En la fabricación de estructuras metálicas, edificios, puentes grúas, estructuras en general, cerchas, etc.

NORMAS TÉCNICAS:
Composición Química y Propiedades Mecánicas:
ASTM A36/A36M-19
ASTM A572/A572M-25
ASTM A992/A992M-22

Tolerancia Dimensional:
ASTM A6 /A6M-26a.

PRESENTACIÓN:
Se comercializan barras de 20, 30 y 40 pies. Otras longitudes a pedido.

DIMENSIONES ESTÁNDAR:

Designación pulg x lb/pie	Dimensiones (mm) y Pesos						
	Peso lineal (kg/m)	Altura de alma (d)	Tolerancia de altura	Ancho de ala (B)	Tolerancia de ancho	Espesor de ala (tf)	Espesor de alma (tw)
4x13	19.35	105.66	102.7 - 109.7	103.12	98.1 - 109.1	8.76	7.11
5x16	23.81	127.25	124.3 - 131.3	127.00	122 - 133	9.14	6.10
5x19	28.28	130.81	127.8 - 134.8	127.76	122.8 - 133.8	10.92	6.86
6x8.5	12.65	148.08	145.1 - 152.1	100.08	95.1 - 106.1	4.95	4.32
6x9	13.39	149.86	146.9 - 153.9	100.08	95.1 - 106.1	5.46	4.32
6x12	17.86	153.16	150.2 - 157.2	101.60	96.6 - 107.6	7.11	5.84
6x16	23.81	159.51	156.5 - 163.5	102.36	97.4 - 108.4	10.29	6.60
6x15	22.32	152.15	149.1 - 156.1	152.15	147.1 - 158.1	6.60	5.84
6x20	29.76	157.48	154.5 - 161.5	152.91	147.9 - 158.9	9.27	6.60
6x25	37.20	162.05	159.1 - 166.1	154.43	149.4 - 160.4	11.56	8.13
8x10	14.88	200.41	197.4 - 204.4	100.08	95.1 - 106.1	5.21	4.32
8x13	19.35	202.95	199.9 - 206.9	101.60	96.6 - 107.6	6.48	5.84
8x15	22.32	205.99	203 - 210	101.98	97 - 108	8.00	6.22
8x18	26.79	206.76	203.8 - 210.8	133.35	128.4 - 139.4	8.38	5.84
8x21	31.25	210.31	207.3 - 214.3	133.86	128.9 - 139.9	10.16	6.35
8x24	35.72	201.42	198.4 - 205.4	164.97	160 - 171	10.16	6.22
8x28	41.67	204.72	201.7 - 208.7	165.99	161 - 172	11.81	7.24
8x31	46.13	203.20	200.2 - 207.2	203.07	198.1 - 209.1	11.05	7.24
8x35	52.09	206.25	203.2 - 210.2	203.71	198.7 - 209.7	12.57	7.87
8x40	59.53	209.55	206.6 - 213.6	204.98	200 - 211	14.22	9.14
8x48	71.43	215.90	212.9 - 219.9	205.99	201 - 212	17.40	10.16
8x58	86.31	222.25	219.3 - 226.3	208.79	203.8 - 214.8	20.57	12.95
8x67	99.71	228.60	225.6 - 232.6	210.31	205.3 - 216.3	23.75	14.48
10x12	17.86	250.70	247.7 - 254.7	100.58	95.6 - 106.6	5.33	4.83
10x15	22.32	253.75	250.7 - 257.7	101.60	96.6 - 107.6	6.86	5.84
10x17	25.30	256.79	253.8 - 260.8	101.85	96.9 - 107.9	8.38	6.10
10x19	28.28	260.10	257.1 - 264.1	102.11	97.1 - 108.1	10.03	6.35
10x22	32.74	258.32	255.3 - 262.3	146.05	141.1 - 152.1	9.14	6.10
10x26	38.69	262.38	259.4 - 266.4	146.56	141.6 - 152.6	11.18	6.60
10x30	44.64	265.94	262.9 - 269.9	147.57	142.6 - 153.6	12.95	7.62
10x33	49.11	247.14	244.1 - 251.1	202.18	197.2 - 208.2	11.05	7.37
10x39	58.04	251.97	249 - 256	202.82	197.8 - 208.8	13.46	8.00
10x45	66.97	256.54	253.5 - 260.5	203.71	198.7 - 209.7	15.75	8.89
10x49	72.92	253.49	250.5 - 257.5	254.00	249 - 260	14.22	8.64
10x54	80.36	256.29	253.3 - 260.3	254.76	249.8 - 260.8	15.62	9.40
10x60	89.29	259.59	256.6 - 263.6	256.03	251 - 262	17.27	10.67
10x68	101.19	264.16	261.2 - 268.2	257.30	252.3 - 263.3	19.56	11.94
10x77	114.59	269.24	266.2 - 273.2	258.83	253.8 - 264.8	22.10	13.46
10x88	130.96	275.34	272.3 - 279.3	260.73	255.7 - 266.7	25.15	15.37
10x100	148.82	281.94	278.9 - 285.9	262.64	257.6 - 268.6	28.45	17.27
10x112	166.67	288.54	285.5 - 292.5	264.54	259.5 - 270.5	31.75	19.18
12x14	20.83	302.51	299.5 - 306.5	100.84	95.8 - 106.8	5.72	5.08
12x16	23.81	304.55	301.5 - 308.5	101.35	96.3 - 107.3	6.73	5.59
12x19	28.28	308.86	305.9 - 312.9	101.73	96.7 - 107.7	8.89	5.97
12x22	32.74	312.67	309.7 - 316.7	102.36	97.4 - 108.4	10.80	6.60
12x26	38.69	310.39	307.4 - 314.4	164.85	159.8 - 170.8	9.65	5.84
12x30	44.64	313.44	310.4 - 317.4	165.61	160.6 - 171.6	11.18	6.60
12x35	52.09	317.50	314.5 - 321.5	166.62	161.6 - 172.6	13.21	7.62
12x40	59.53	303.28	300.5 - 307.5	203.33	198.3 - 209.3	13.08	7.49
12x45	66.97	306.32	303.3 - 310.3	204.34	199.3 - 210.3	14.61	8.51
12x50	74.41	309.63	306.6 - 313.6	205.23	200.2 - 211.2	16.26	9.40
12x53	78.87	306.32	303.3 - 310.3	253.87	248.9 - 259.9	14.61	8.76
12x58	86.31	309.63	306.6 - 313.6	254.25	249.3 - 260.3	16.26	9.14
12x65	96.73	307.85	304.8 - 311.8	304.80	299.8 - 310.8	15.37	9.91
12x72	107.15	311.15	308.2 - 315.2	305.82	300.8 - 311.8	17.02	10.92
12x79	117.56	314.45	311.5 - 318.5	306.83	301.8 - 312.8	18.67	11.94
12x87	129.47	318.26	315.3 - 322.3	307.98	303 - 314	20.57	13.08
12x96	142.86	322.83	319.8 - 326.8	308.86	303.9 - 314.9	22.86	13.97
12x106	157.74	327.41	324.4 - 331.4	310.39	305.4 - 316.4	25.15	15.49
12x120	178.58	333.25	330.2 - 337.2	312.93	307.9 - 318.9	28.07	18.03

QCQA01-F243/03/OCT 26

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ACEROS AREQUIPA

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Designación pulg x lb/pie	Dimensiones (mm) y Pesos						
	Peso lineal (kg/m)	Altura de alma (d)	Tolerancia de altura	Ancho de ala (B)	Tolerancia de ancho	Espesor de ala (tf)	Espesor de alma (tw)
12x136	202.39	340.61	337.6 - 344.6	314.96	310 - 321	31.75	20.07
12x152	226.2	348.23	345.2 - 352.2	316.99	312 - 323	35.56	22.1
12x170	252.99	356.36	353.4 - 360.4	319.28	314.3 - 325.3	39.62	24.38
12x190	282.75	365.25	362.3 - 369.3	321.82	316.8 - 327.8	44.07	26.92
12x210	312.51	373.63	370.6 - 377.6	324.87	319.9 - 330.9	48.26	29.97
12x230	342.28	382.27	379.3 - 386.3	327.53	322.5 - 333.5	52.58	32.64
12x252	375.02	391.41	388.4 - 395.4	330.33	325.3 - 336.3	57.15	35.43
12x279	415.2	402.59	399.6 - 406.6	333.76	328.8 - 339.8	62.74	38.86
12x305	453.89	414.53	411.5 - 418.5	336.17	331.2 - 342.2	68.71	41.28
12x336	500.02	427.23	424.2 - 431.2	339.98	335 - 346	75.06	45.09
14x22	32.74	349	346 - 353	127	122 - 133	8.51	5.84
14x26	38.69	353.31	350.3 - 357.3	127.64	122.6 - 133.6	10.67	6.48
14x30	44.64	351.54	348.5 - 355.5	170.94	165.9 - 176.9	9.78	6.86
14x34	50.6	355.09	352.1 - 359.1	171.32	166.3 - 177.3	11.56	7.24
14x38	56.55	358.14	355.1 - 362.1	171.96	167 - 178	13.08	7.87
14x43	63.99	346.96	344 - 351	203.07	198.1 - 209.1	13.46	7.75
14x48	71.43	350.27	347.3 - 354.3	203.96	199 - 210	15.11	8.64
14x53	78.87	353.57	350.6 - 357.6	204.72	199.7 - 210.7	16.76	9.4
14x61	90.78	352.81	349.8 - 356.8	253.87	248.9 - 259.9	16.38	9.53
14x68	101.19	356.62	353.6 - 360.6	254.89	249.9 - 260.9	18.29	10.54
14x74	110.12	359.92	356.9 - 363.9	255.78	250.8 - 261.8	19.94	11.43
14x82	122.03	363.47	360.5 - 367.5	257.3	252.3 - 263.3	21.72	12.95
14x90	133.93	356.11	353.1 - 360.1	368.81	363.8 - 374.8	18.03	11.18
14x99	147.33	359.66	356.7 - 363.7	369.95	365 - 376	19.81	12.32
14x109	162.21	363.73	360.7 - 367.7	370.97	366 - 377	21.84	13.34
14x120	178.58	367.79	364.8 - 371.8	372.62	367.6 - 378.6	23.88	14.99
14x132	196.44	372.36	369.4 - 376.4	374.02	369 - 380	26.16	16.38
14x145	215.78	375.41	372.4 - 379.4	393.7	388.7 - 399.7	27.69	17.27
14x159	236.62	380.49	377.5 - 384.5	395.35	390.4 - 401.4	30.23	18.92
14x176	261.92	386.59	383.6 - 390.6	397.51	392.5 - 403.5	33.27	21.08
14x193	287.21	393.19	390.2 - 397.2	399.03	394 - 405	36.58	22.61
14x211	314	399.29	396.3 - 403.3	401.32	396.3 - 407.3	39.62	24.89
14x233	346.74	407.42	404.4 - 411.4	403.61	398.6 - 409.6	43.69	27.18
14x257	382.46	416.05	413.1 - 420.1	406.27	401.3 - 412.3	48.01	29.85
14x283	421.15	425.2	422.2 - 429.2	409.19	404.2 - 415.2	52.58	32.77
14x311	462.82	434.85	431.8 - 438.8	412.24	407.2 - 418.2	57.4	35.81
14x342	508.95	445.52	442.5 - 449.5	415.54	410.5 - 421.5	62.74	39.12
14x370	550.62	455.17	452.2 - 459.2	418.47	413.5 - 424.5	67.56	42.04
14x398	592.29	464.57	461.6 - 468.6	421.39	416.4 - 427.4	72.26	44.96
14x426	633.96	474.22	471.2 - 478.2	424.05	419.1 - 430.1	77.09	47.63
14x455	677.11	483.11	480.1 - 487.1	427.61	422.6 - 433.6	81.53	51.18

Designación pulg x lb/pie	Dimensiones (mm) y Pesos						
	Peso lineal (kg/m)	Altura de alma (d)	Tolerancia de altura	Ancho de ala (B)	Tolerancia de ancho	Espesor de ala (tf)	Espesor de alma (tw)
14x500	744.08	497.84	494.8 - 501.8	432.05	427.1 - 438.1	88.9	55.63
14x550	818.49	514.1	511.1 - 518.1	436.88	431.9 - 442.9	97.03	60.45
14x605	900.34	531.37	528.4 - 535.4	442.34	437.3 - 448.3	105.66	65.91
14x665	989.63	549.66	546.7 - 553.7	448.31	443.3 - 454.3	114.81	71.88
14x730	1086.36	569.47	566.5 - 573.5	454.41	449.4 - 460.4	124.71	77.98
14x808	1202.43	580.14	577.1 - 584.1	471.42	466.4 - 477.4	130.05	95
14x873	1299.16	599.95	596.9 - 603.9	476.38	471.4 - 482.4	139.95	99.95
14x930	1383.99	616.97	614 - 621	481	476 - 487	148.41	104.5
14x1000	1488.16	640.08	637.1 - 644.1	484	479 - 490	159.79	108
16x26	38.69	398.53	395.5 - 402.5	139.7	134.7 - 145.7	8.76	6.35
16x31	46.13	403.35	400.4 - 407.4	140.34	135.3 - 146.3	11.18	6.99
16x36	53.57	402.84	399.8 - 406.8	177.42	172.4 - 183.4	10.92	7.49
16x40	59.53	406.65	403.7 - 410.7	177.67	172.7 - 183.7	12.83	7.75
16x45	66.97	409.7	406.7 - 413.7	178.69	173.7 - 184.7	14.35	8.76
16x50	74.41	413	410 - 417	179.58	174.6 - 185.6	16	9.65
16x57	84.83	417.32	414.3 - 421.3	180.85	175.8 - 186.8	18.16	10.92
16x67	99.71	414.78	411.8 - 418.8	259.97	255 - 266	16.89	10.03
16x77	114.59	419.61	416.6 - 423.6	261.49	256.5 - 267.5	19.3	11.56
16x89	132.45	425.45	422.5 - 429.5	263.27	258.3 - 269.3	22.23	13.34
16x100	148.82	431.04	428 - 435	264.8	259.8 - 270.8	25.02	14.86
18x35	52.09	449.58	446.6 - 453.6	152.4	147.4 - 158.4	10.8	7.62
18x40	59.53	454.66	451.7 - 458.7	152.78	147.8 - 158.8	13.34	8
18x46	68.46	458.72	455.7 - 462.7	153.92	148.9 - 159.9	15.37	9.14
18x50	74.41	456.95	453.9 - 460.9	190.37	185.4 - 196.4	14.48	9.02
18x55	81.85	459.99	457 - 464	191.26	186.3 - 197.3	16	9.91
18x60	89.29	463.3	460.3 - 467.3	191.9	186.9 - 197.9	17.65	10.54
18x65	96.73	466.09	463.1 - 470.1	192.79	187.8 - 198.8	19.05	11.43
18x71	105.66	469.14	466.1 - 473.1	193.93	188.9 - 199.9	20.57	12.57
18x76	113.1	462.53	459.5 - 466.5	280.29	275.3 - 286.3	17.27	10.8
18x86	127.98	467.11	464.1 - 471.1	281.69	276.7 - 287.7	19.56	12.19
18x97	144.35	472.19	469.2 - 476.2	283.08	278.1 - 289.1	22.1	13.59
18x106	157.74	475.74	472.7 - 479.7	284.48	279.5 - 290.5	23.88	14.99
18x119	177.09	481.84	478.8 - 485.8	286.13	281.1 - 292.1	26.92	16.64
18x130	193.46	488.95	486 - 493	283.46	278.5 - 289.5	30.48	17.02
18x143	212.81	495.05	492 - 499	284.99	280 - 291	33.53	18.54
18x158	235.13	500.89	497.9 - 504.9	287.02	282 - 293	36.58	20.57
18x175	260.43	509.02	506 - 513	288.93	283.9 - 294.9	40.39	22.61
18x192	285.73	516.89	513.9 - 520.9	290.96	286 - 297	44.45	24.38
18x211	314	525.02	522 - 529	293.5	288.5 - 299.5	48.51	26.92
18x234	348.23	534.92	531.9 - 538.9	295.91	290.9 - 301.9	53.59	29.46
18x258	383.95	545.08	542.1 - 549.1	298.96	294 - 305	58.42	32.51

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Designación pulg x lb/pie	Dimensiones (mm) y Pesos						
	Peso lineal (kg/m)	Altura de alma (d)	Tolerancia de altura	Ancho de ala (B)	Tolerancia de ancho	Espesor de ala (tf)	Espesor de alma (tw)
18x283	421.15	554.99	552 - 559	302.01	297 - 308	63.5	35.56
18x311	462.82	566.93	563.9 - 570.9	304.93	299.9 - 310.9	69.6	38.61
21x44	65.48	524.76	521.8 - 528.8	165.1	160.1 - 171.1	11.43	8.89
21x50	74.41	529.08	526.1 - 533.1	165.86	160.9 - 171.9	13.59	9.65
21x57	84.83	534.92	531.9 - 538.9	166.5	161.5 - 172.5	16.51	10.29
21x48	71.43	523.75	520.7 - 527.7	206.76	201.8 - 212.8	10.92	8.89
21x55	81.85	528.32	525.3 - 532.3	208.79	203.8 - 214.8	13.26	9.53
21x62	92.27	533.15	530.1 - 537.1	209.3	204.3 - 215.3	15.62	10.16
21x68	101.19	536.7	533.7 - 540.7	210.06	205.1 - 216.1	17.4	10.92
21x73	108.64	539.5	536.5 - 543.5	210.69	205.7 - 216.7	18.8	11.56
21x83	123.52	544.32	541.3 - 548.3	212.22	207.2 - 218.2	21.21	13.08
21x93	138.4	549.15	546.1 - 553.1	213.87	208.9 - 219.9	23.62	14.73
21x101	150.3	542.54	539.5 - 546.5	312.17	307.2 - 318.2	20.32	12.7
21x111	165.19	546.35	543.4 - 550.4	313.44	308.4 - 319.4	22.23	13.97
21x122	181.56	550.67	547.7 - 554.7	314.71	309.7 - 320.7	24.38	15.24
21x132	196.44	554.48	551.5 - 558.5	315.98	311 - 322	26.29	16.51
21x147	218.76	560.32	557.3 - 564.3	317.75	312.8 - 323.8	29.21	18.29
21x166	247.03	570.99	568 - 575	315.47	310.5 - 321.5	34.54	19.05
21x182	270.85	577.09	574.1 - 581.1	317.5	312.5 - 323.5	37.59	21.08
21x201	299.12	584.96	582 - 589	319.41	314.4 - 325.4	41.4	23.11
21x223	331.86	593.09	590.1 - 597.1	321.95	316.9 - 327.9	45.47	25.4
21x248	369.06	603	600 - 607	324.49	319.5 - 330.5	50.55	27.94
21x275	409.24	612.9	609.9 - 616.9	327.41	322.4 - 333.4	55.63	30.99
24x55	81.85	598.68	595.7 - 602.7	177.93	172.9 - 183.9	12.83	10.03
24x62	92.27	603	600 - 607	178.82	173.8 - 184.8	14.99	10.92
24x68	101.19	602.74	599.7 - 606.7	227.71	222.7 - 233.7	14.86	10.54
24x76	113.1	607.57	604.6 - 611.6	228.35	223.3 - 234.3	17.27	11.18
24x84	125.01	612.14	609.1 - 616.1	229.11	224.1 - 235.1	19.56	11.94
24x94	139.89	617.47	614.5 - 621.5	230.25	225.3 - 236.3	22.23	13.08
24x103	153.28	623.06	620.1 - 627.1	228.6	223.6 - 234.6	24.89	13.97
24x104	154.77	611.12	608.1 - 615.1	323.85	318.9 - 329.9	19.05	12.7
24x117	174.11	616.2	613.2 - 620.2	325.12	320.1 - 331.1	21.59	13.97
24x131	194.95	621.79	618.8 - 625.8	326.52	321.5 - 332.5	24.38	15.37
24x146	217.27	628.4	625.4 - 632.4	327.66	322.7 - 333.7	27.69	16.51
24x162	241.08	635	632 - 639	329.06	324.1 - 335.1	30.99	17.91
24x176	261.92	641.1	638.1 - 645.1	327.41	322.4 - 333.4	34.04	19.05
24x192	285.73	646.94	643.9 - 650.9	328.93	323.9 - 334.9	37.08	20.57
24x207	308.05	653.03	650 - 657	330.45	325.5 - 336.5	39.88	22.1
24x229	340.79	660.91	657.9 - 664.9	332.99	328 - 339	43.94	24.38
24x250	372.04	669.04	666 - 673	334.9	329.9 - 340.9	48.01	26.42
24x279	415.2	678.94	675.9 - 682.9	337.95	332.9 - 343.9	53.09	29.46

Designación pulg x lb/pie	Dimensiones (mm) y Pesos						
	Peso lineal (kg/m)	Altura de alma (d)	Tolerancia de altura	Ancho de ala (B)	Tolerancia de ancho	Espesor de ala (tf)	Espesor de alma (tw)
24x306	455.38	689.1	686.1 - 693.1	340.49	335.5 - 346.5	57.91	32
24x335	498.53	699.01	696 - 703	343.41	338.4 - 349.4	62.99	35.05
24x370	550.62	710.95	707.9 - 714.9	346.96	342 - 353	69.09	38.61
27x84	125.01	678.43	675.4 - 682.4	252.98	248 - 259	16.26	11.68
27x94	139.89	683.77	680.8 - 687.8	253.75	248.7 - 259.7	18.92	12.45
27x102	151.79	688.09	685.1 - 692.1	254.38	249.4 - 260.4	21.08	13.08
27x114	169.65	693.17	690.2 - 697.2	255.78	250.8 - 261.8	23.62	14.48
27x129	191.97	701.8	698.8 - 705.8	254.25	249.3 - 260.3	27.94	15.49

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Previo acuerdo se comercializa en otras medidas.

ACEROS AREQUIPA

Vigas H Alas Anchas WF

ESTÁNDAR AMERICANO

PROPIEDADES MECÁNICAS:

NORMA TÉCNICA	GRADO	LÍMITE DE FLUENCIA MPa ≥	CARGA DE ROTURA MPa ≥	ELONGACIÓN % ≥
ASTM A 36/A 36M		250	400 - 550	21 (2”) 20 (8”)
ASTM A 572/A 572M	50	345 - 350	450	21 (2”) 20 (8”)
ASTM A 992/A 992M		345 - 350	450	21 (2”) 20 (8”)

( ) Tamaño de probeta.

TOLERANCIAS:

De acuerdo al ASTM A 6/A 6M-22

LONGITUD ESTÁNDAR:

30 pies y 40 pies.

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ISO 9001 CERTIFICATE N° 57219
ISO 14001 CERTIFICATE N° 57220
ISO 45001 CERTIFICATE N° 57221

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